

DRAWPLATES

EUROPEAN DRAWPLATES

Made in Italy. Premium quality, hardened steel with accurately machined, smooth, beveled holes to draw down wire gradually. Larger hole drawplates may be used for tubing.

Round Hole Drawplates



Item No.	#/Holes	Smallest Hole		Largest Hole		Price
		mm	Inches	mm	Inches	
19411	20	0.6	0.024"	1.5	0.059"	\$43.50
19413	20	1.5	0.059"	3.0	0.118"	\$40.90
19414	30	0.5	0.020"	3.0	0.118"	\$43.50
19417	40	0.5	0.020"	4.0	0.158"	\$75.00
19419	60	0.5	0.020"	6.0	0.236"	\$105.00
19420	31	3.0	0.118"	6.0	0.236"	\$56.00
19421	31	5.0	0.197"	8.0	0.315"	\$57.50

Half Round Hole Drawplates



Item No.	#/Holes	Smallest Hole		Largest Hole		Price
		mm	Inches	mm	Inches	
19426	31	1.0	0.039"	4.5	0.177"	\$78.00
19428	31	3.0	0.118"	6.0	0.236"	\$80.00
19429	31	6.0	0.236"	9.0	0.355"	\$84.50

Oval Hole Drawplates



Item No.	#/Holes	Smallest Hole		Largest Hole		Price
		mm	Inches	mm	Inches	
19438	20	1.0	0.039"	3.0	0.118"	\$44.95
19439	31	3.0	0.118"	6.0	0.236"	\$60.95

HARD WOODEN DRAWPLATE

Use for drawing handmade woven chain.



Item No.	Shape	#/Holes	Smallest Hole		Largest Hole		Price
			mm	Inches	mm	Inches	
TX1380	Round	22	2.80mm	6.40mm		\$35.50	

DRAW TONGS

Forged steel tongs used for pulling wire through drawplates. Broad serrated jaws provide a strong, non-slip grip on wire or tubing. Shape of handle insures a good continuous hold.



Indian Draw Tongs

Item No.	Length	Price
TX1390	8"	\$15.25
TX1391	10"	\$18.50



German Draw Tongs

Item No.	Length	Price
TX1392	8"	\$47.00
TX1393	10"	\$53.50

LOWELL PATTERN HAND VISE

Hollow handle and grooved, corrugated jaws (1/2" wide) that are opened and closed by turning handle. Designed to hold wire for twisting (T-handle can be created by sliding rod through hole in handle) or to pull wire for drawing. 5 1/2" length.

18995 \$27.50



Square Hole Drawplates



Item No.	#/Holes	Smallest Hole		Largest Hole		Price
		mm	Inches	mm	Inches	
19436	31	1.0	0.039"	4.0	0.158"	\$68.75
19437	31	2.0	0.079"	5.0	0.197"	\$76.50

Triangle Hole Drawplates



Item No.	#/Holes	Smallest Hole		Largest Hole		Price
		mm	Inches	mm	Inches	
19447	20	1.0	0.039"	3.0	0.118"	\$56.20
19447/A	31	3.0	0.118"	6.0	0.236"	\$66.00

5-Point Star Hole Drawplates



Item No.	#/Holes	Smallest Hole		Largest Hole		Price
		mm	Inches	mm	Inches	
19449/A	31	3.0	0.118"	6.0	0.236"	\$85.60

Combination Drawplates



Shape	#/Holes	Smallest Hole	Largest Hole
Round	20	1mm	3mm
1/2 Round	20	1mm	3mm
Square	20	1mm	3mm
19441	\$135.00		

TUNGSTEN CARBIDE DRAWPLATES

Steel drawplates with mirror-finished carbide inserts for drawing bright, super smooth wire. All sizes are clearly marked on the drawplate.



Item No.	Shape	#/Holes	Smallest Hole	Largest Hole	Price
TX1382	Round	24	2.80mm	6.00mm	\$55.00
TX1383	Round	52	0.26mm	4.10mm	\$50.00
TX1384	1/2 Round	27	0.60mm	2.80mm	\$50.00
TX1385	1/2 Round	22	2.90mm	5.00mm	\$50.00

CAVALLIN WIRE DRAWING BENCH

Pass the wire through the appropriate hole in the drawplate. Place the end of the wire in a heavy-duty clamp that is then hooked onto a continuous traction chain. Slowly turning the handle easily moves the chain (because of the gear ratio), which moves the clamp away from the drawplate. The wire is drawn down as it is pulled through the drawplate.

The drawplate is held firmly in place between pegs on one end of the bench. Draws up to 4 ft. of wire (maximum 10mm) in one pass. All steel construction. Made in Italy.

RM140 \$1,275.00





COMBINATION 90mm ROLLING MILL

Gear Ratio: Direct Drive
 Rollers: Width – 90 mm; Dia. 42.6mm
 Flat Area: Length – 48mm
 Max. Flat Thickness: 4mm
 Wire Capacity:
 Square: 1.0mm-5.0mm (5 grooves)
 ½ round: 2.5 x 1mm,
 3 x 1.25mm, 4 x 1.5mm
 Dimensions: 4.75"D x 10"W x 10.25"H (without handle)
 Weight: 34 lbs. Made in Europe

PE187.20 \$472.00



COMBINATION 110mm ROLLING MILL

Gear Ratio: Direct Drive
 Rollers: Width – 110mm; Dia. 55mm
 Flat Area: Length – 55mm
 Max Flat Thickness: 5mm
 Wire Capacity:
 Square: 1.0mm-4.0mm (7 grooves)
 ½ round: 2.5 x 1mm, 3 x 1.25mm, 4 x 1.5mm
 Dimensions: 5.10"D x 11"W x 11"H (without handle)
 Weight: 44 lbs. Made in Europe

PE188.20 \$603.00



COMBINATION 130mm ROLLING MILL

Gear Ratio: Direct Drive
 Rollers: Width – 130mm;
 Dia. 65mm
 Flat Area: Length – 57mm
 Max. Flat Thickness: 5.00mm
 Wire Capacity:
 Square: 1.0mm-5.0mm (9 grooves)
 ½ round: 2.5 x 1mm, 3 x 1.25, 4 x 1.5mm
 Dimensions: 5.2"D x 12"W x 11.3"H (without handle)
 Weight: 54 lbs. Made in Europe

PE189.20 \$683.00



COMBINATION 100mm MINI ROLLING MILL

Gear Ratio: Direct Drive
 Rollers: Width – 100mm;
 Dia. – 45mm
 Flat Area: Length – 58mm
 Max. Flat Thickness: 6mm
 Wire Capacity:
 Square: 1.0mm-7.5 mm (10 grooves)
 ½ round: 4mm, 3mm, 2mm, 1.5mm
 Dimensions: 4 ½"D x 11"W x 10"H (without handle)
 Weight: 33 lbs. Made in England

TX1401 \$790.00



CAVALLIN COMBINATION 120mm ROLLING MILL

Gear Ratio: 4 to 1
 Rollers: Width – 120mm;
 Dia. – 65mm
 Flat Area: Length – 62mm
 Max. Flat Thickness: 3mm
 Wire Capacity:
 Square: 1.0mm-6.0mm (12 grooves)
 ½ round: 3.6 x 1.2mm
 Dimensions: 9"D x 13 ½"W x 16"H
 Weight: 90 lbs. Made in Italy

RM103 \$1,425.00



COMBINATION 150mm ROLLING MILL

Gear Ratio: 6 to 1
 Rollers: Width – 150mm;
 Dia. – 60mm
 Flat Area: Length – 100mm
 Max. Flat Thickness: 7mm
 Wire Capacity:
 Square: 1mm-9mm (11 grooves)
 ½ round: 4mm, 3mm, 2mm, 1.5mm
 Dimensions: 8 ½"D x 15 ½"W x 14 ½"H (without handle)
 Weight: 92 lbs. Made in England

TX1402 \$1,490.00



DURSTON 120mm DOUBLE-STACK COMBINATION ROLLING MILL

Gear Ratio: 7 to 1 sheet, 3.5 to 1 wire
 Top Rollers: Flat
 Top Rollers: Width – 120mm; Dia. – 60mm
 Flat Area: Length – 120mm
 Max. Flat Thickness: 7mm
 Bottom Rollers: Square Wire
 Wire Capacity:
 Square: 1.0m - 15mm (19 grooves)
 ½ round: 4mm, 3mm, 2mm, 1.5mm
 Dimensions: 8"D x 15"W x 23"H (without handle)
 Weight: 90 lbs. Made in England

TX1400 \$1,723.00



WHILE
SUPPLIES
LAST



158mm DOUBLE-STACK COMBINATION ROLLING MILL

Gear Ratio: 7 to 1 sheet, 3.5 to 1 wire
 Top Rollers: Flat
 Bottom Rollers: Square Wire
 Top Rollers:
 Width – 158mm; Dia. – 60mm
 Flat Area: Length – 158mm
 Max. Flat Thickness: 7mm
 Wire Capacity:
 Square: 1.0mm-15mm (19 grooves)
 ½ round: 8mm, 6mm, 4mm, 3.5mm,
 3mm, 2mm, 1.5mm
 Dimensions: 8"D x 16 ¼"W x 23 ½"H
 Weight: 191 lbs. Made in England

TX1403 \$2,825.00



DURSTON ROLLING MILL STAND

For all Durston hand rolling mills. Sturdy, 10 gauge steel locking cabinet with two interior shelves. ¼" thick steel top plate is drill and tapped for quick, secure installation of rolling mill. Stand can be bolted to the floor or a plate for stability. Painted Durston gray.
 Dimensions: 11 ¾"D x 13 ¾"W x 33"H
 Weight: 40 lbs. Made in England

TX1410 \$380.00



PEDESTAL for CAVALLIN ROLLING MILLS

Heavy steel pedestal base can be bolted to the floor or a base plate for stability. A thick steel plate is attached to the pedestal base. The holes match the holes on the frame of a 120mm Cavallin rolling mill (plates for 80mm, 100mm, and 130mm. Cavallin mills are available). Painted Cavallin gray. Height: 32 ½"

RM116 \$285.00

